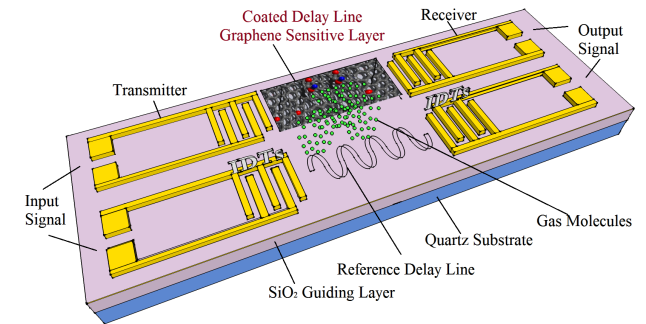
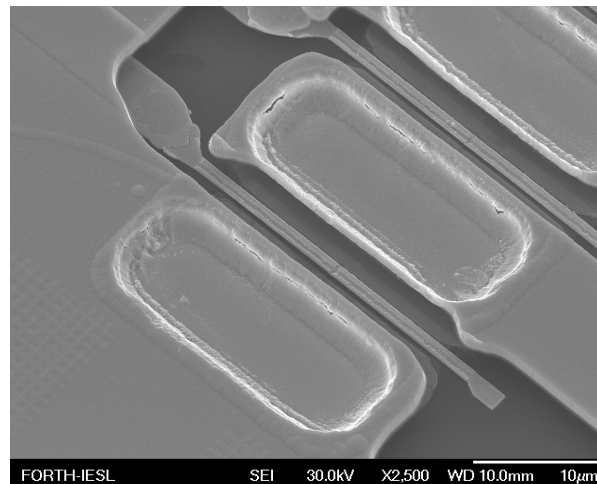
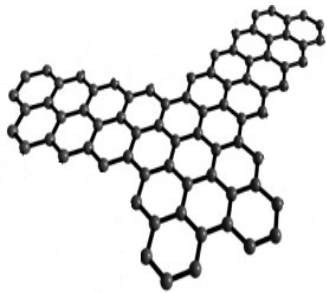


# *Two dimensional materials*

## *A new pathway for electronics and sensing*



**George Deligeorgis, PhD**  
*Researcher*

*deligeo@physics.uoc.gr*



*11<sup>η</sup> επιστημονική διημερίδα ΙΤΕ, Ηράκλειο 2017*

# Roadmap instead of an outline

Science of two dimensional materials

High quality material growth

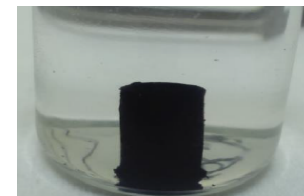
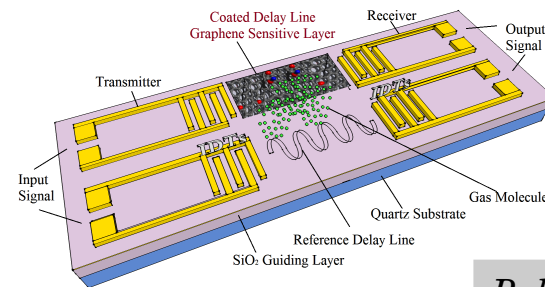
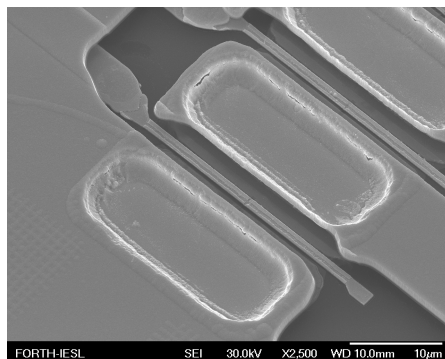
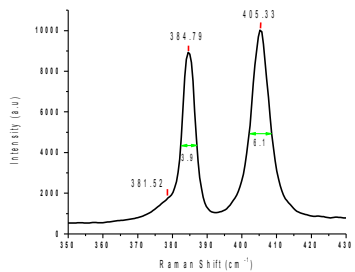
Low cost material for high impact applications

New physics  
- Relativistic particles  
- Topological insulators

High frequency & flexible optics & electronics

Chemical sensing

Tissue engineering



Open issues

Good points

Publications from other groups

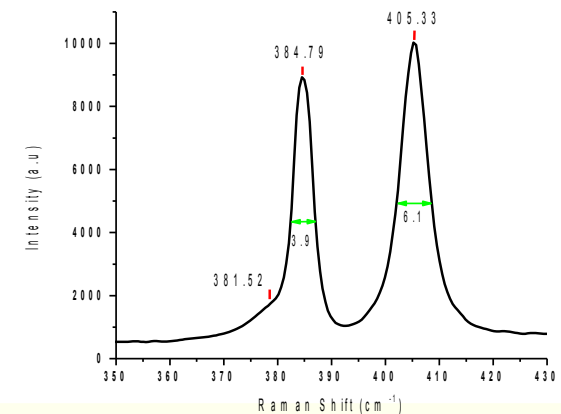
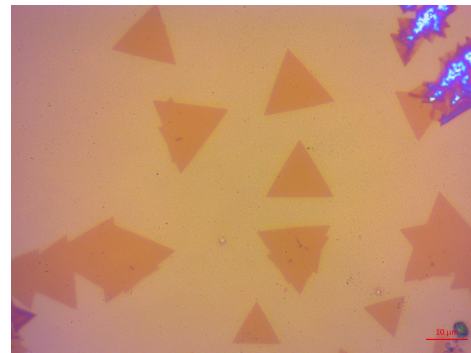
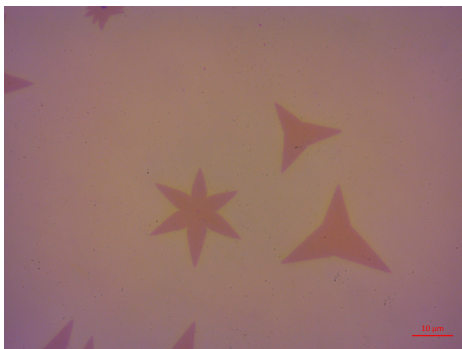
Publications from our group

# *2D material growth*

*2D material based electronics*

*2D materials for sensing*

*Exploring novel ideas*



# 2D material availability and flavours

"exfoliation" (scotch tape)

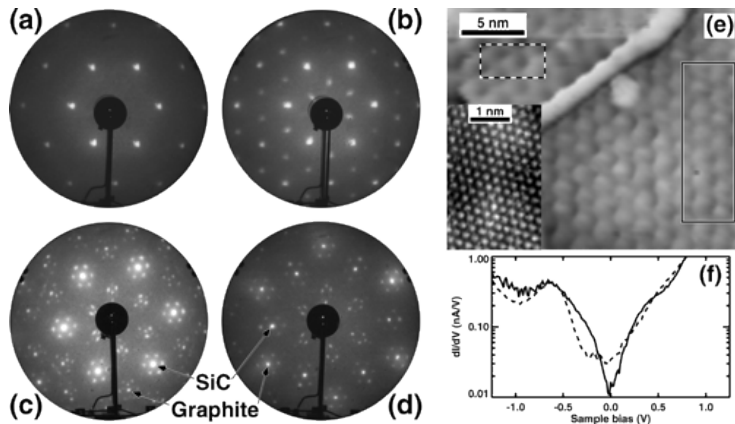


Y.Cheng, and I. Jovanovic, Purdue Univ.

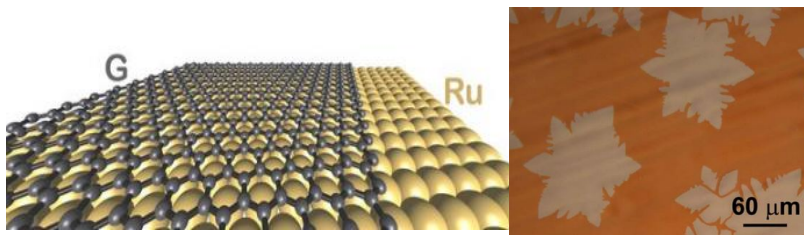
[http://www.physics.purdue.edu/quantum/Talks/ari\\_2009b.pd](http://www.physics.purdue.edu/quantum/Talks/ari_2009b.pd)

A.K. Geim, P. Kim, *Sci. Am.*, April 2008, 90

- *Liquid phase ex-foliation*
  - *Small size ex-foliated flakes in solutions*
  - *All 2D materials*
- *CVD grown large area*
  - *Graphene and recently other 2D materials*



*J. Phys. Chem. B*, 2004, 108 (52), pp 19912–19916

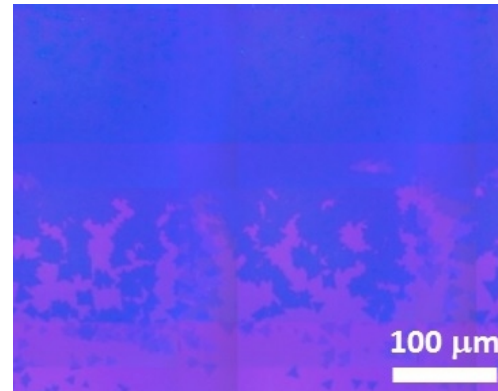


P.W. Sutter et. al., *Nature Materials* 7, 406 - 411 (2008)



$MoS_2$

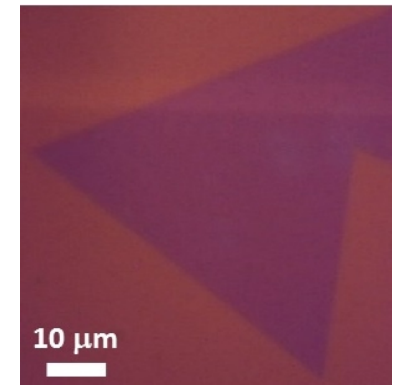
$MoS_2$



s- CNT



$WS_2$



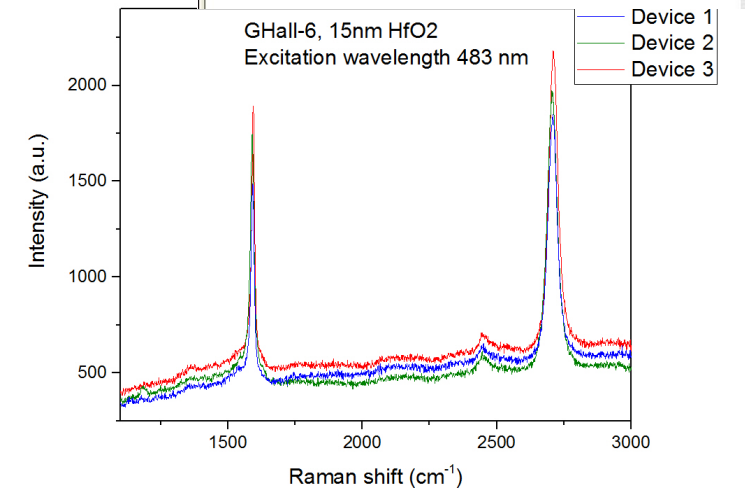
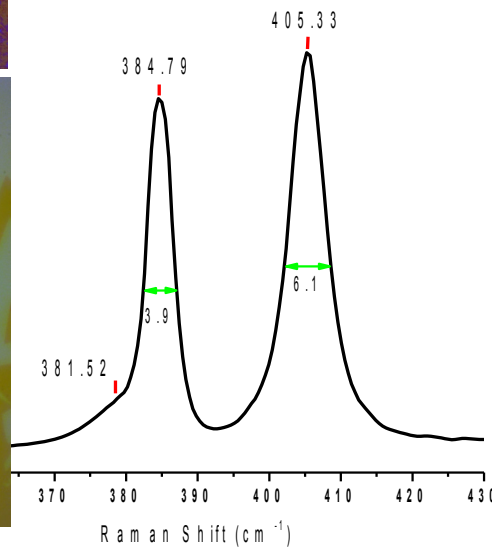
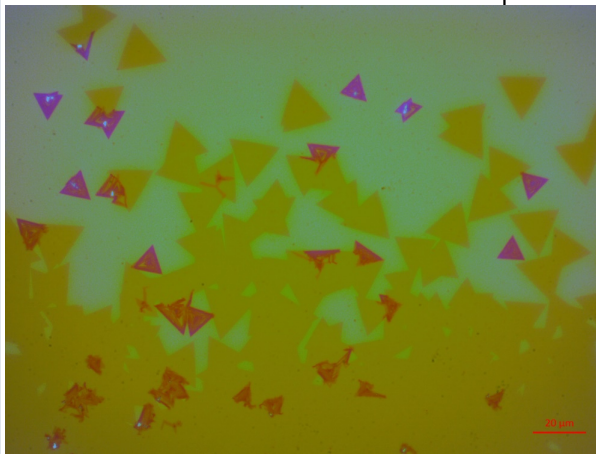
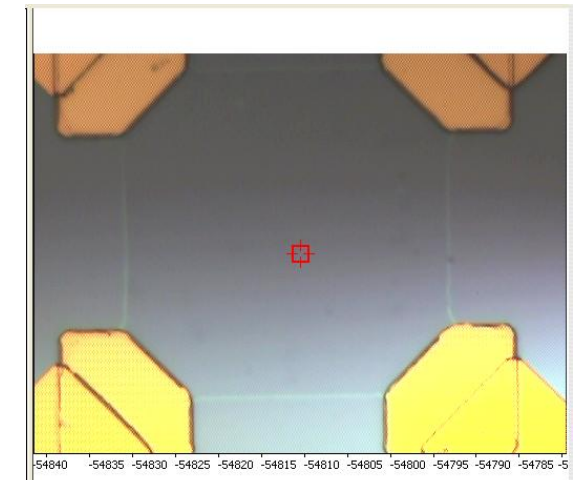
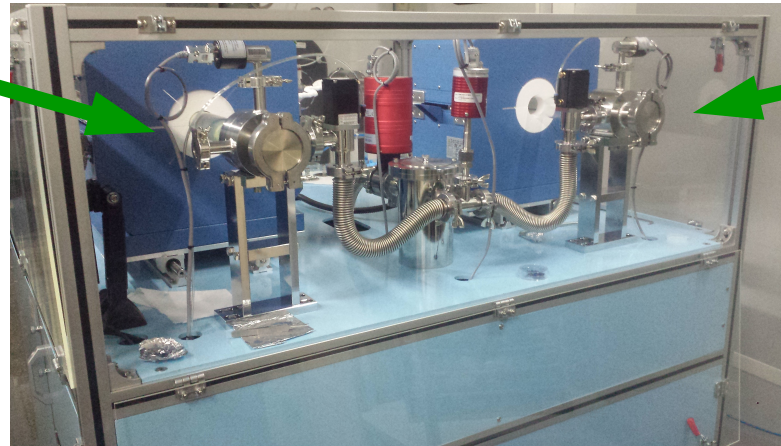
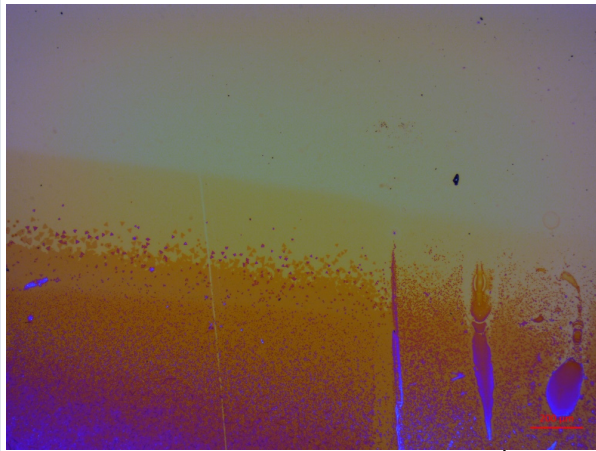
[www.2dsemiconductors.com](http://www.2dsemiconductors.com)

# Material growth in FORTH – IESL

Commissioned Jan 2017

$MoS_2$  &  $WS_2$

Graphene



State of the art material (verified by Raman)

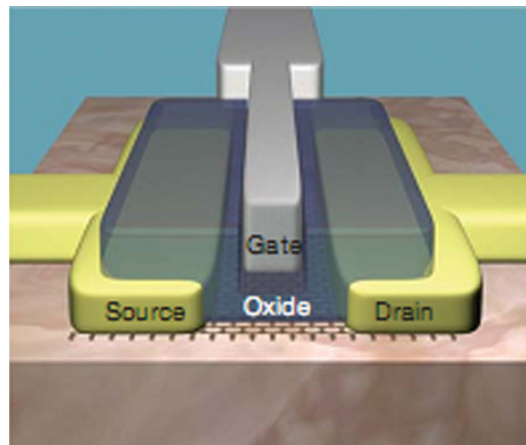
Advanced growth and devices (see next slides)

*2D material growth*

***2D material based electronics***

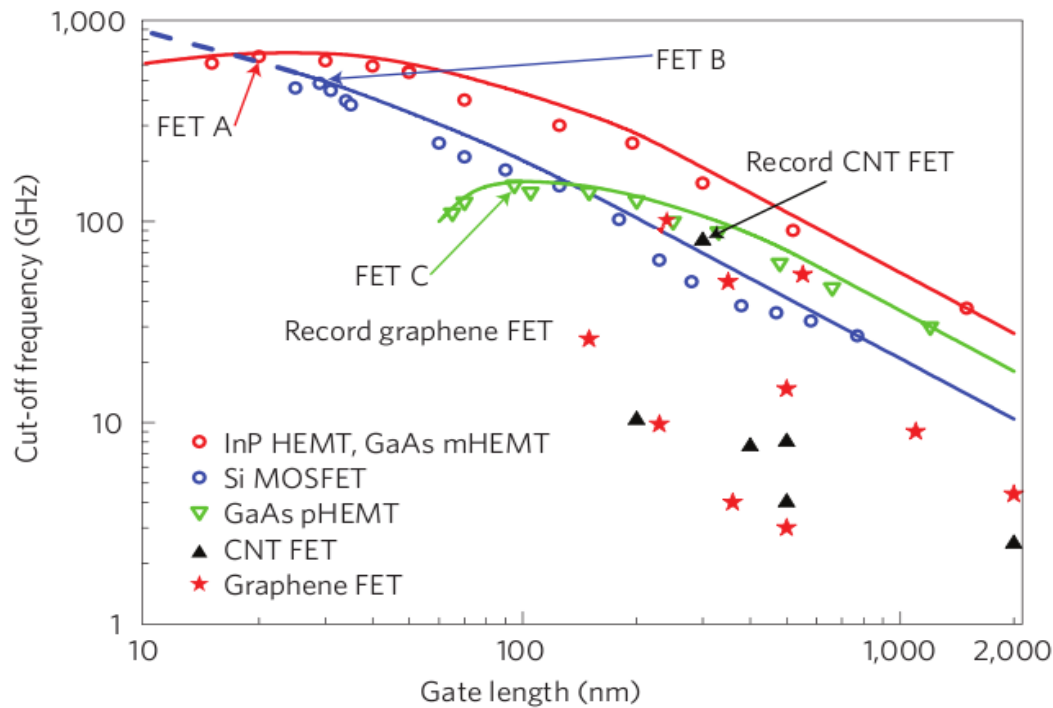
*2D materials for sensing*

*Exploring novel ideas*



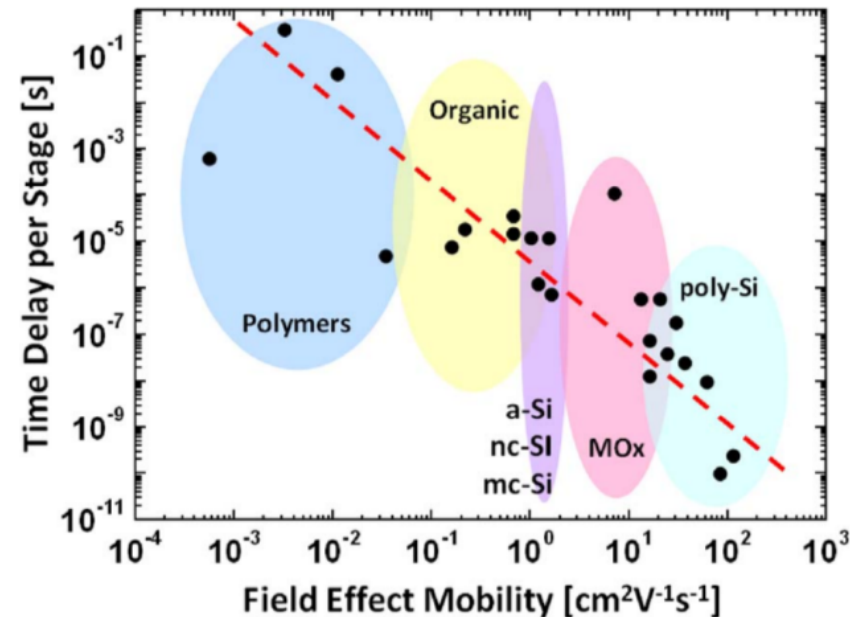
# Current transistor technology

*Our society is based on availability of ever faster communications*



*F.Schwierz Nature Nanotechnology 5 p487 (2010)*

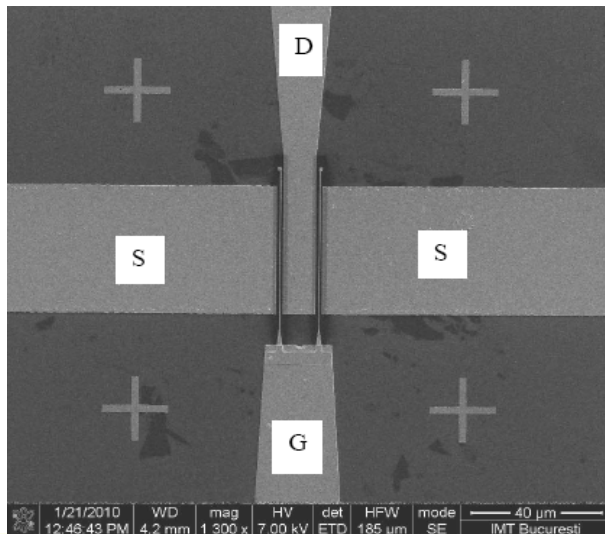
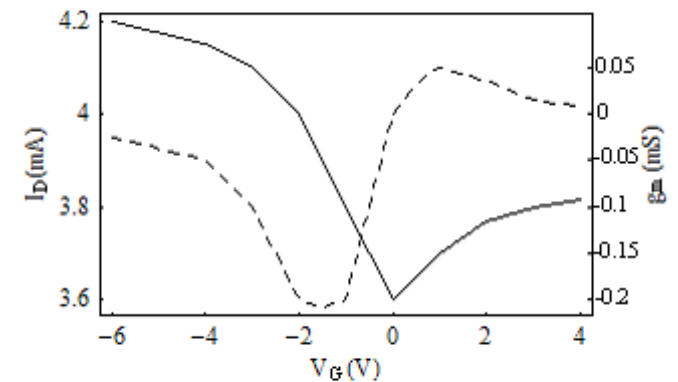
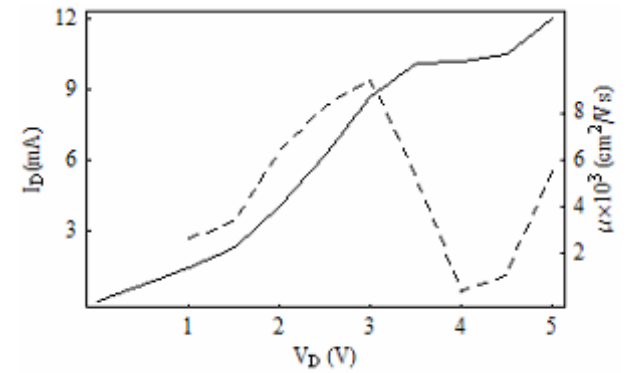
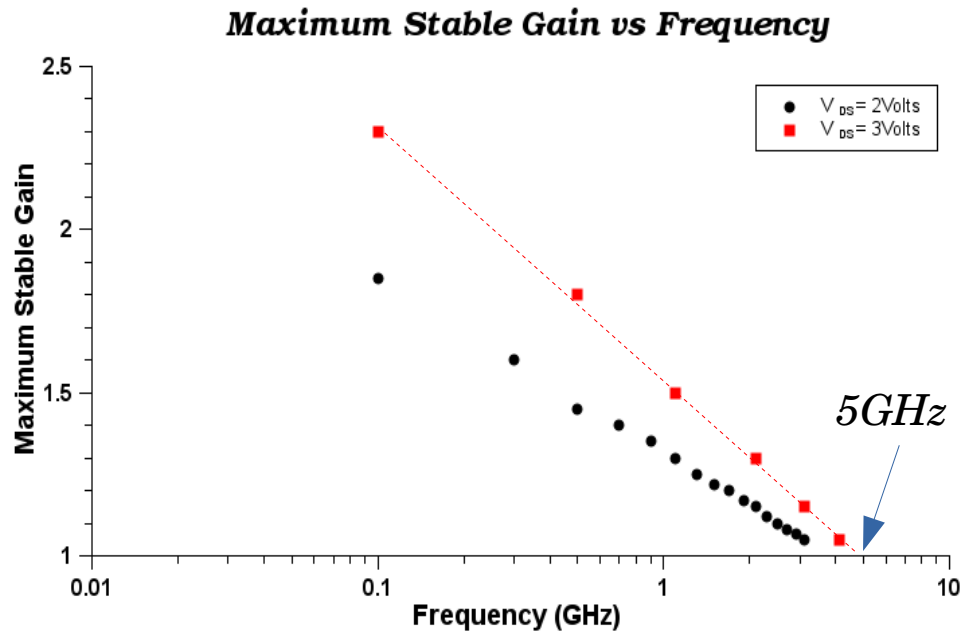
**Available transistor technologies**



*A.Nathan et al Proceedings of IEEE 10.1109/JPROC.2012.2190168 (2012)*

**Flexible transistor technologies overview**

# 1<sup>st</sup> FORTH graphene FET



- Polycarbonate low- $k$  gate dielectric
- $I_{SD} \sim 10\text{mA}$ ,  $G_m \sim \mu\text{Siemens}$

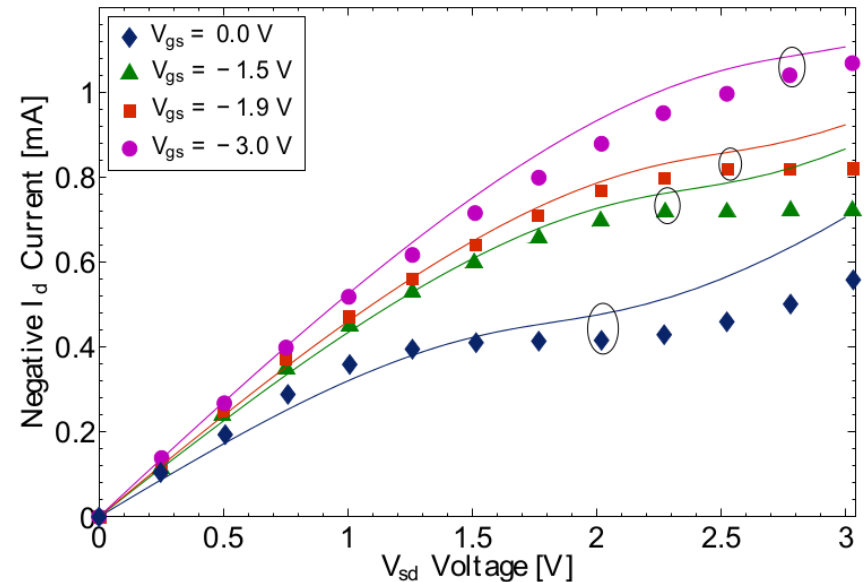
*Deligeorgis et al Appl. Phys. Lett. 96 103105 (2010)*



# Graphene FET DC modelling

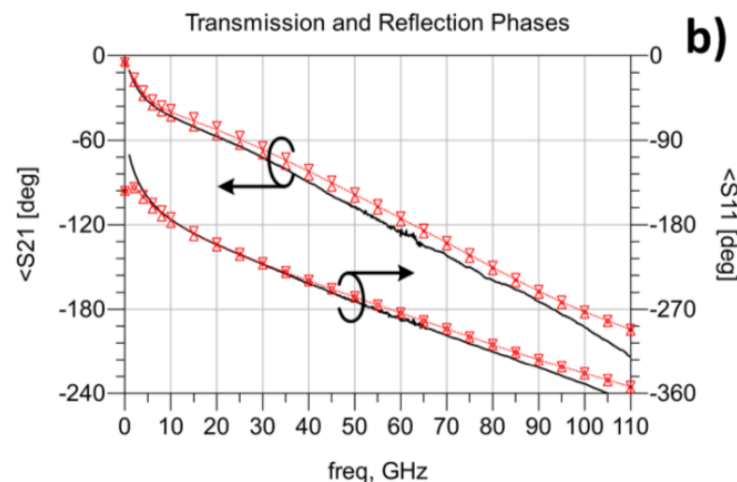
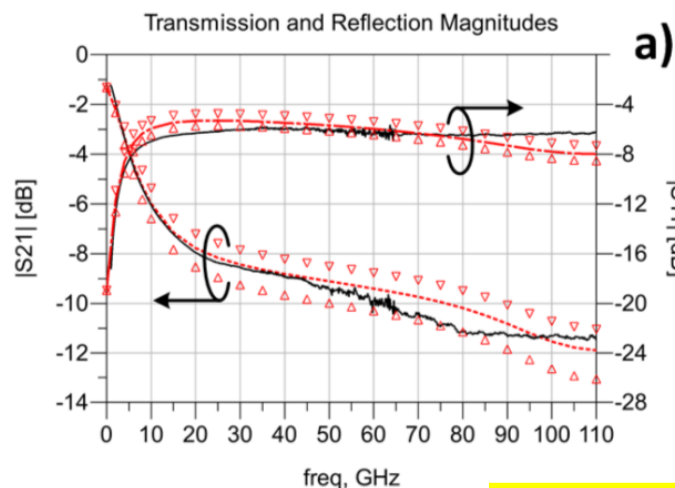
Developed a model **correctly predicting ballistic** transport properties by extending the “top of the barrier” diffusion transport.

Model valid and **much simpler** than existing NEGF based computations.



## RF graphene lumped element model

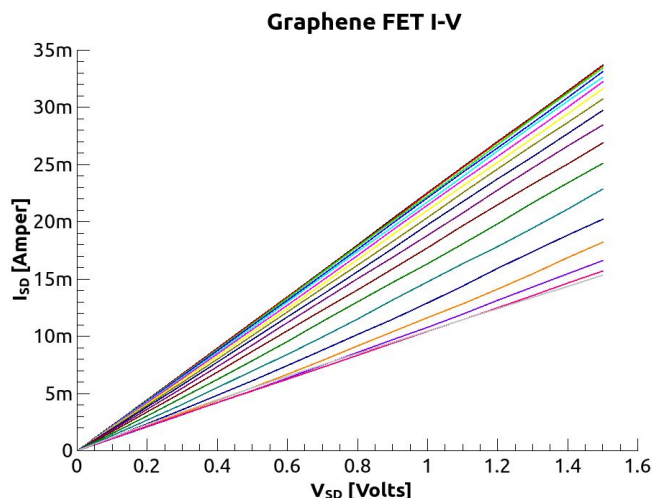
G.Vinzenzi et al S.S.El., vol. 76, pp. 8–12, Oct. 2012



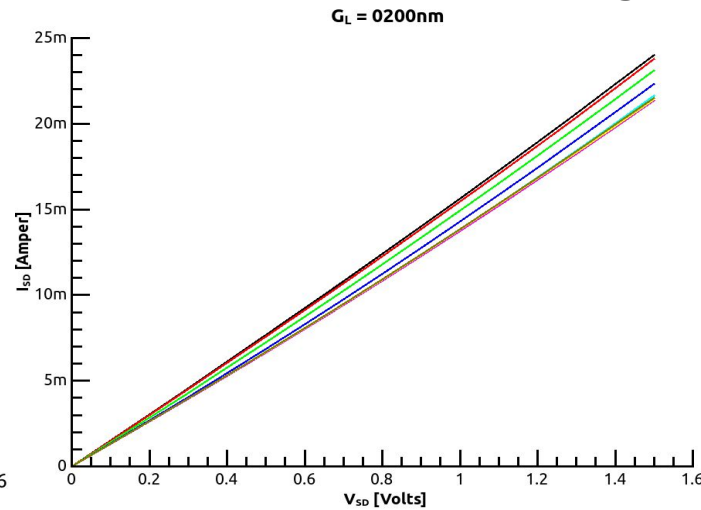
G.Vinzenzi et al IEEE-IMS. 2014

# Graphene FET current control

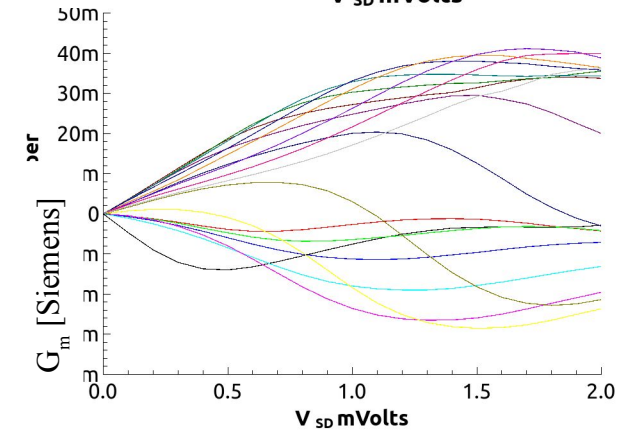
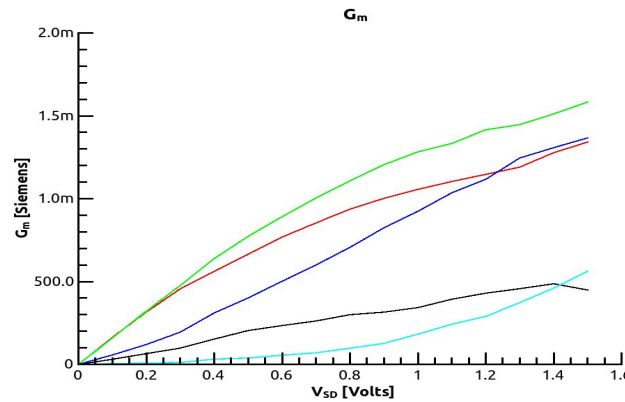
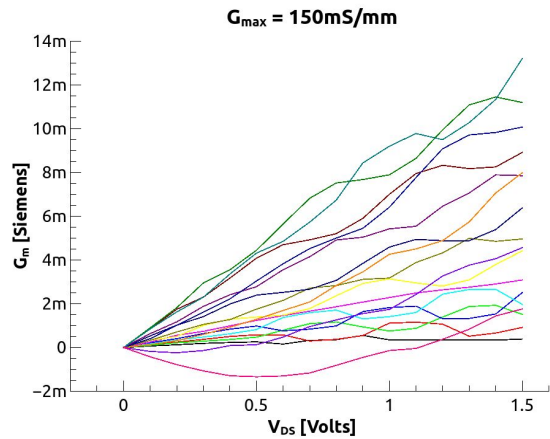
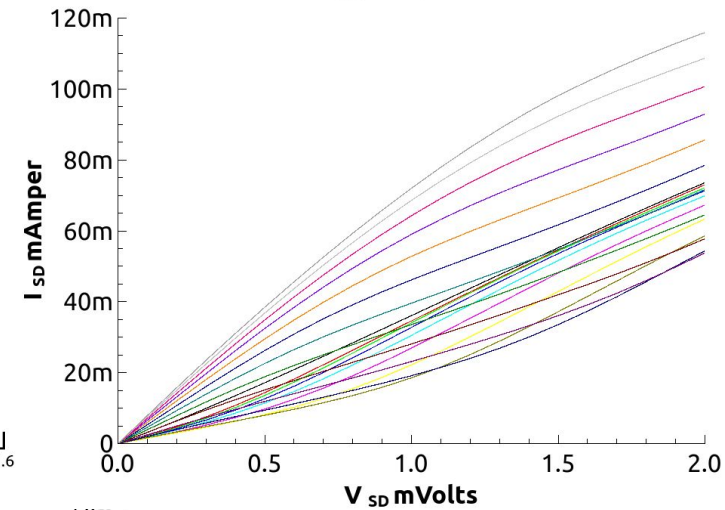
Wide gate (1 $\mu$ m)



Narrow gate (0.2 $\mu$ m)



GFET  $I_{SD}$  Graphene on SiC



Large gates  
Slow operation

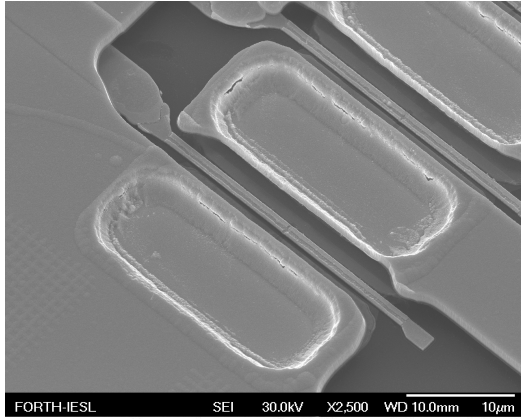
Narrow gates (downscaling)  
Carrier mass  $\sim 0$   
Klein tunneling reduces current control

Klein tunneling suppression technology (Patent pending)  
Largest EU reported gain

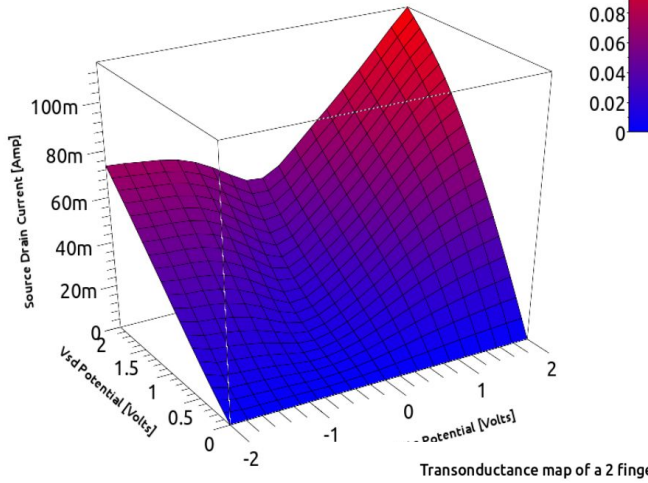
$$g_m \sim 250mS/mm$$

$$F_{max} = 4GHz$$

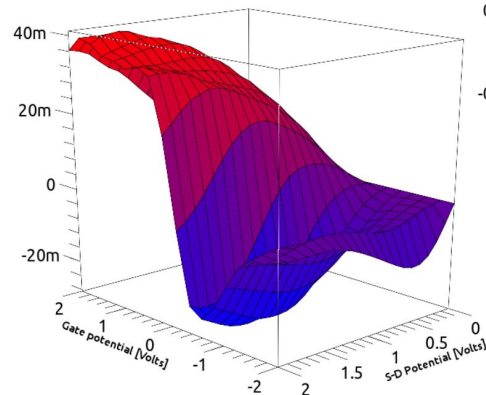
# Comparison to State of the art



Current map of a 2 finger 50μm wide GFET

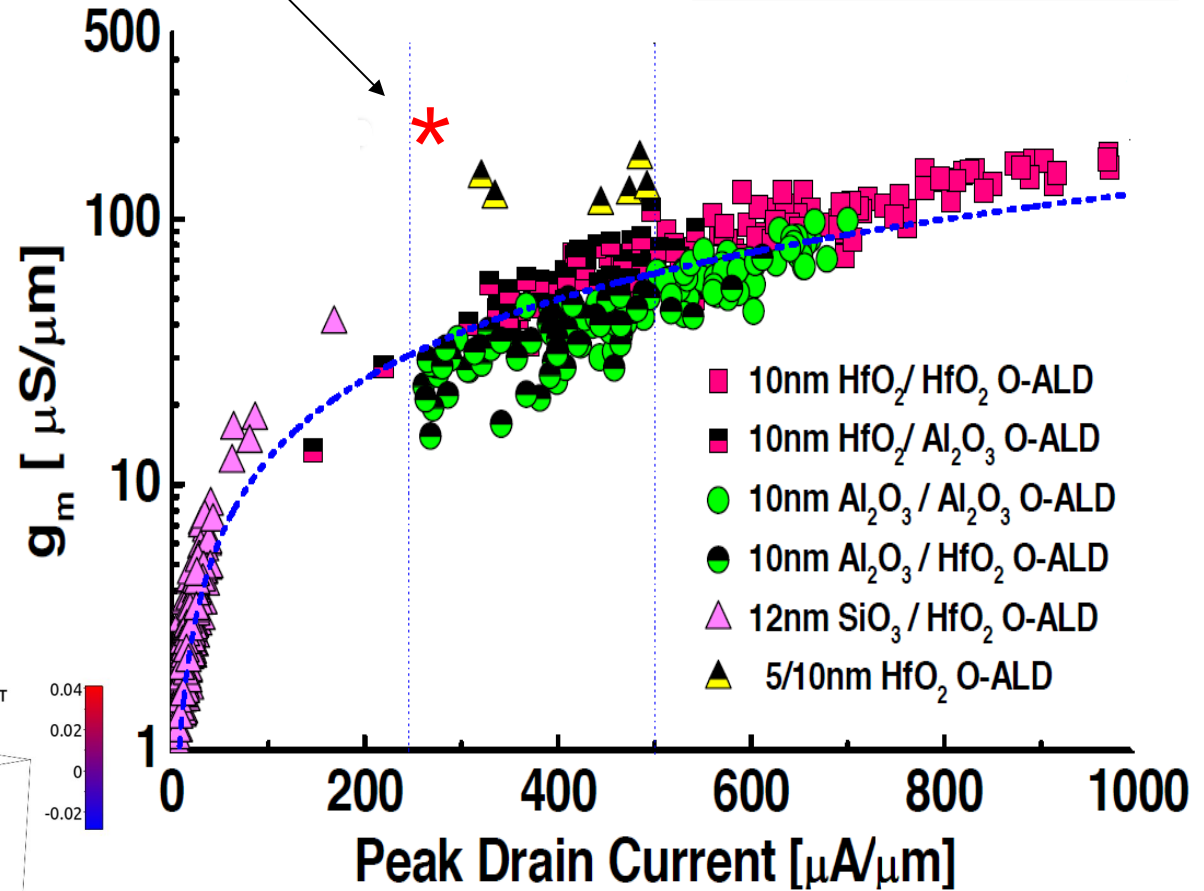


Transconductance map of a 2 finger 50μm wide GFET



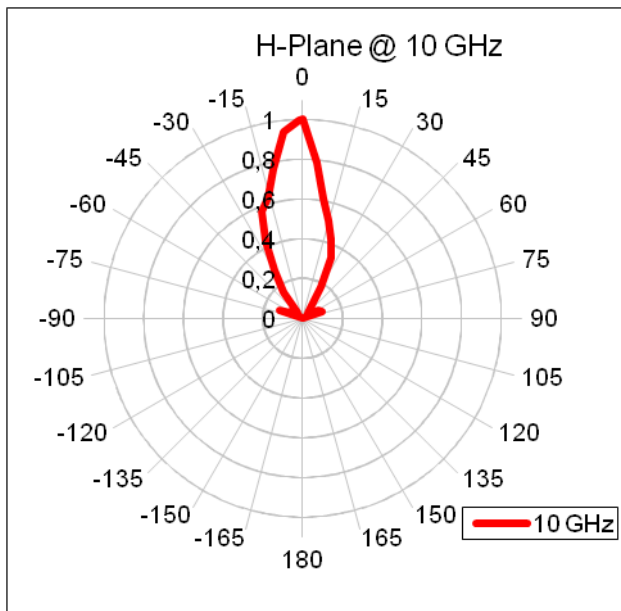
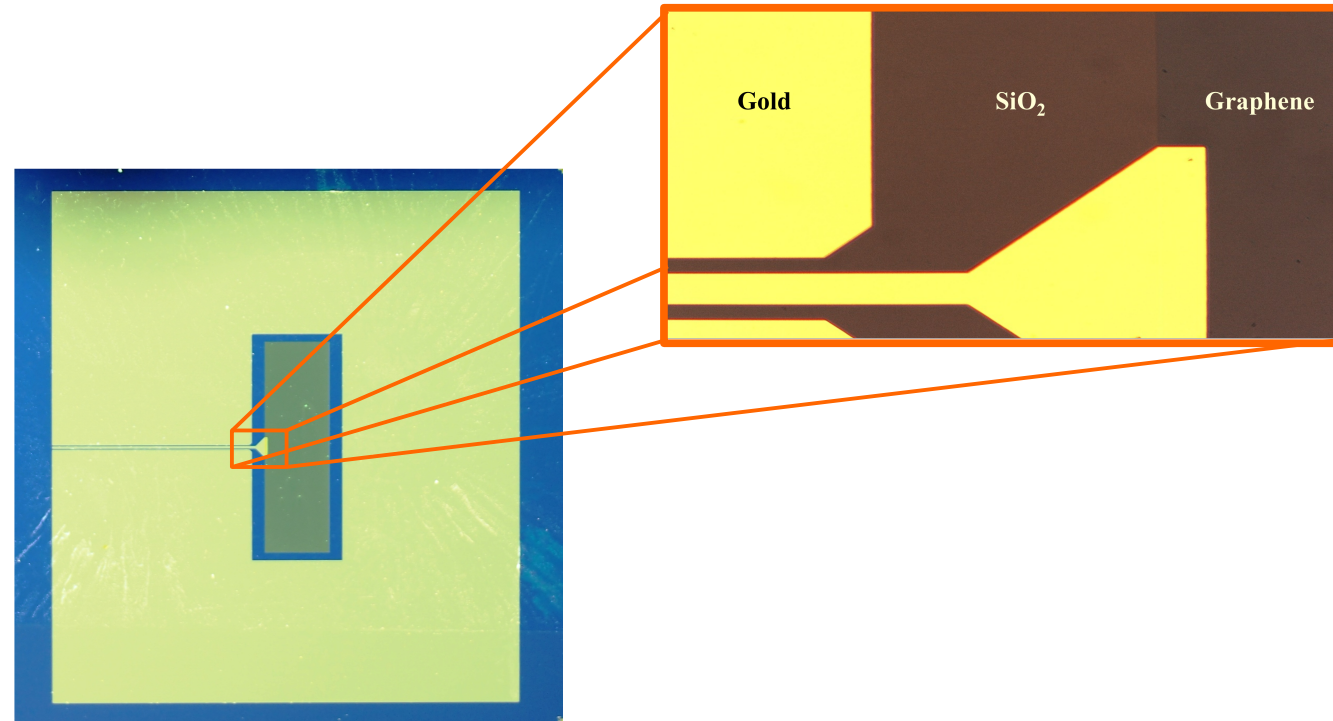
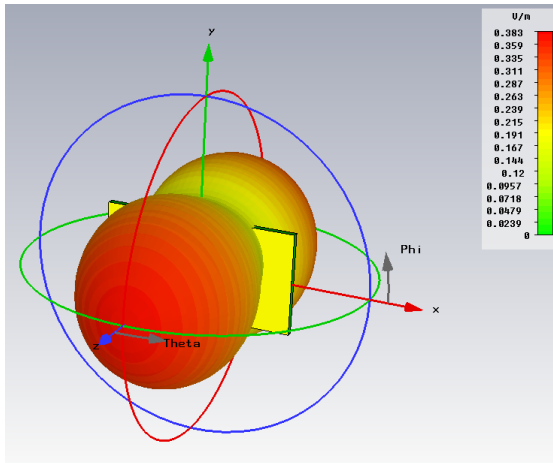
*We are currently here*

H. Madan et al. ECS (2013)



VS. Prudkovskiy et al Carbon Vol.109 p.221 Nov. 2016

# Graphene antenna



- Graphene patch antenna
- Verified transmission at design frequency

High losses due to graphene layer resistance

M. Dragoman et al Appl. Phys. Lett. 106, 153101 (2015)

# Roadmap: 3D integration of 2D devices

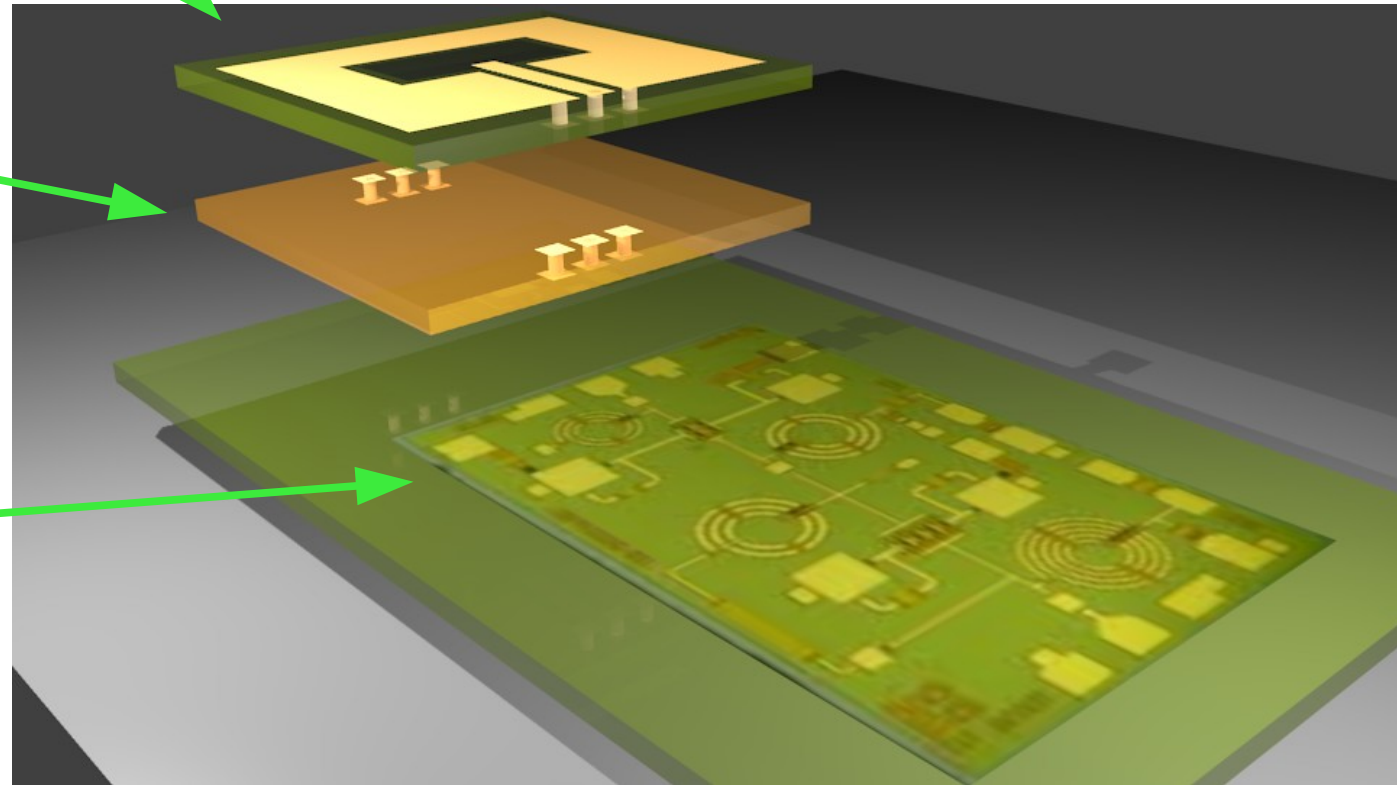
Graphene Antenna

M.Dragoman et al *Appl. Phys. Lett* 106 (15), 153101 (2015)

CNT interconnects

T.Wang et al *Nanotechnology* 20 (48), 485203 (2009)

Graphene or other  
2D materials low  
noise receiver  
(LNA)



G. Deligeorgis et al *Appl. Phys. Lett.* 96 103105 (2010)  
G.Deligeorgis et al *Appl. Phys. Lett.* 101(1),013502 (2012)  
G.Vinzenzi et al *S.S.El.*, vol. 76, pp. 8–12, (2012)  
M.Dragoman et al *J. Appl. Phys.* 112 (8), 084302 (2012)  
F.Cocchetti et al *IEEE MTT-S IMS (MTT)* (2013)  
G.Vinzenzi et al *IEEE IMS* (2014)  
VS. Prudkovskiy et al *Carbon* Vol.109 p.221 Nov. 2016

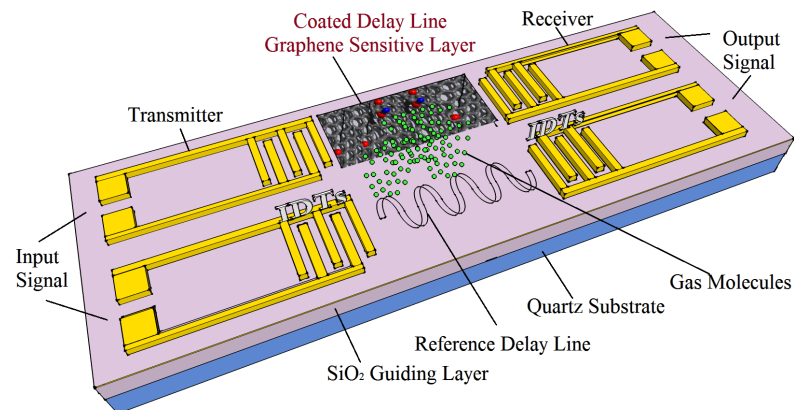


*2D material growth*

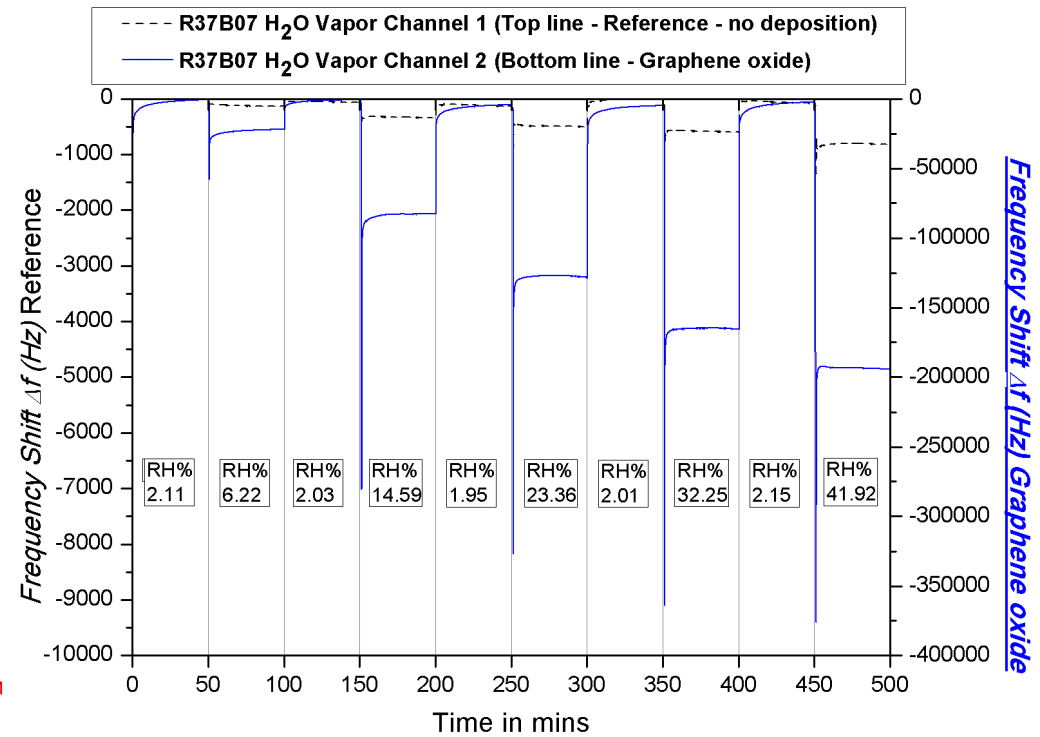
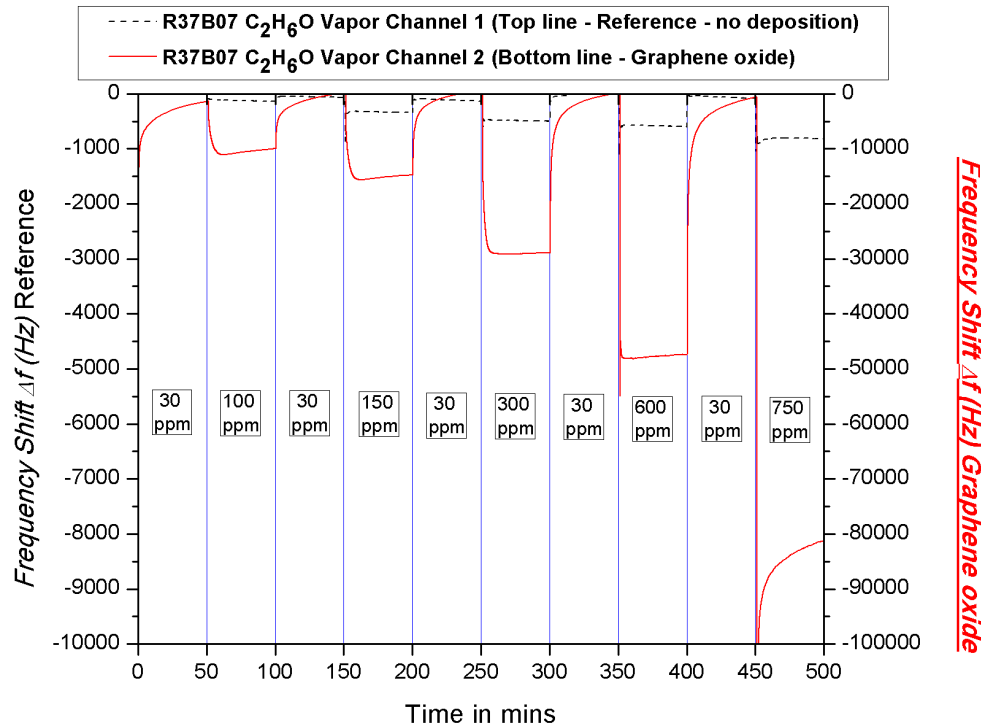
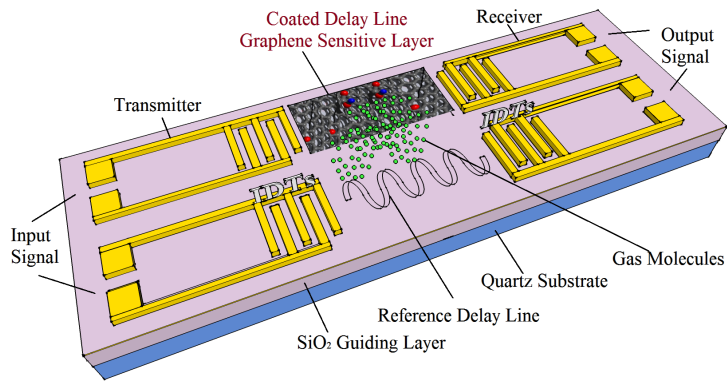
*2D material based electronics*

***2D materials for sensing***

*Exploring novel ideas*



# Inkjet printed graphene oxide for sensing

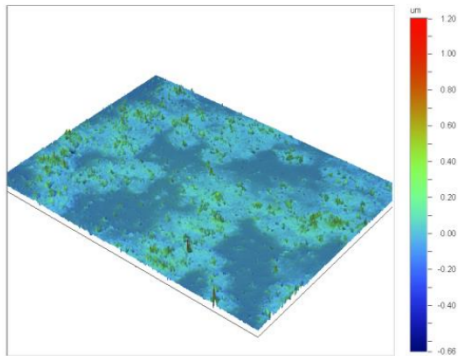


*Graphene RF LOVE sensor for*  
 → *Relative humidity*  
 → *Ethanol concentration*  
*Excellent linearity*

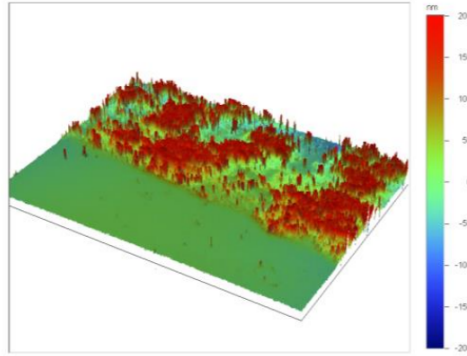
Nikolaou et al. SPIE Microtechnologies 951716 (2015)

# Inkjet printed sensing

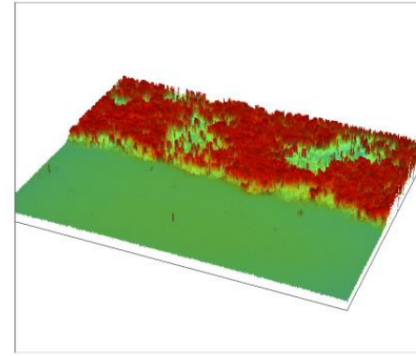
1 inkjet layer



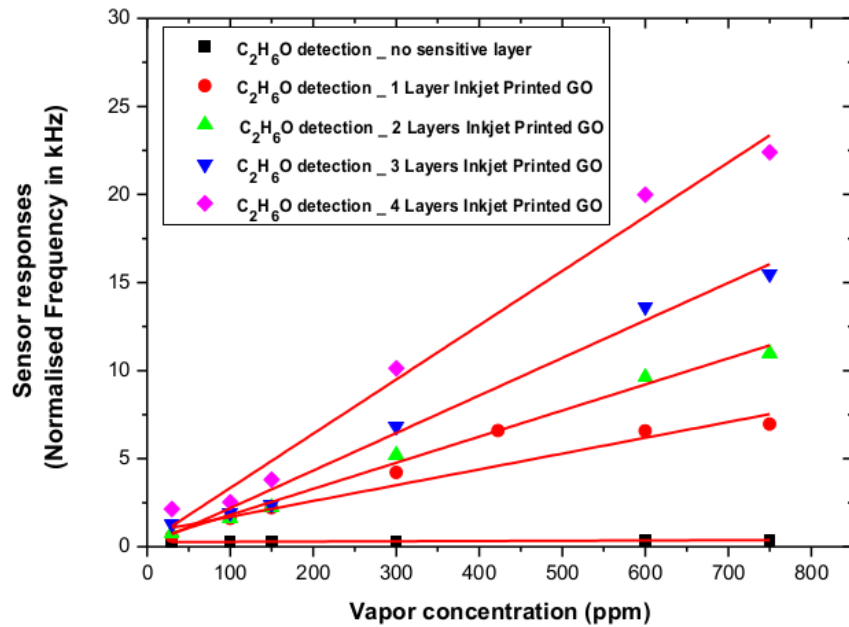
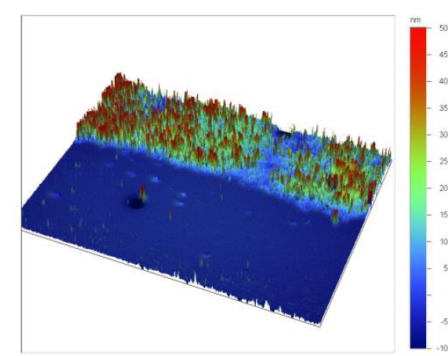
2 inkjet layers



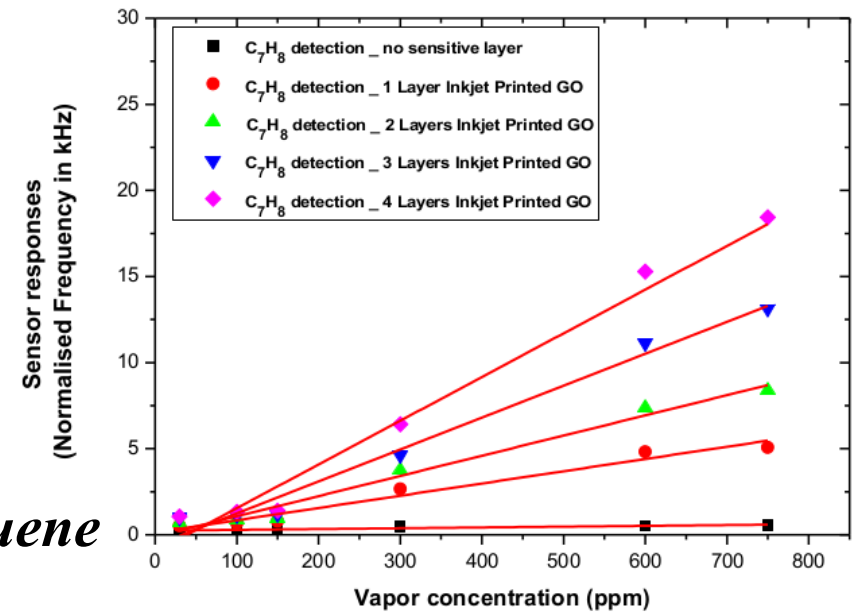
3 inkjet layers



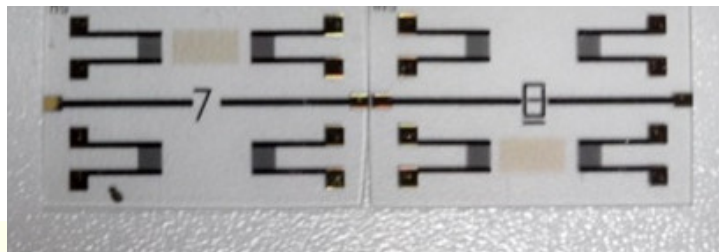
4 inkjet layers



*Ethanol*

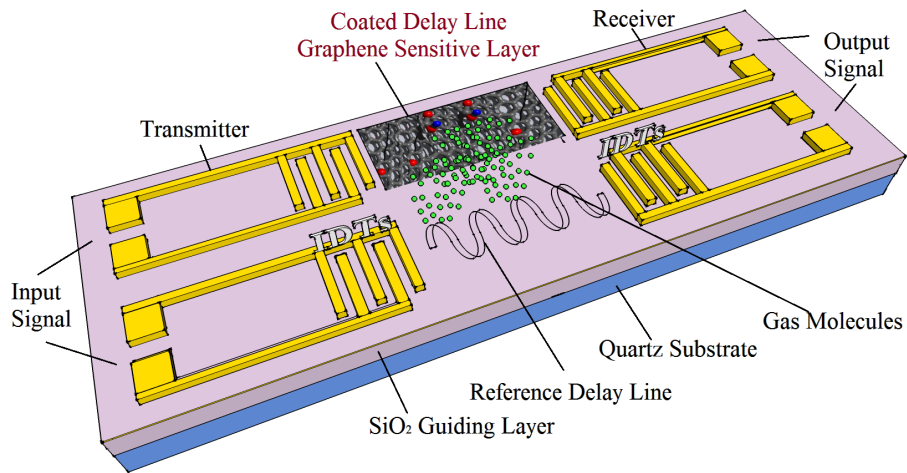


*Toluene*

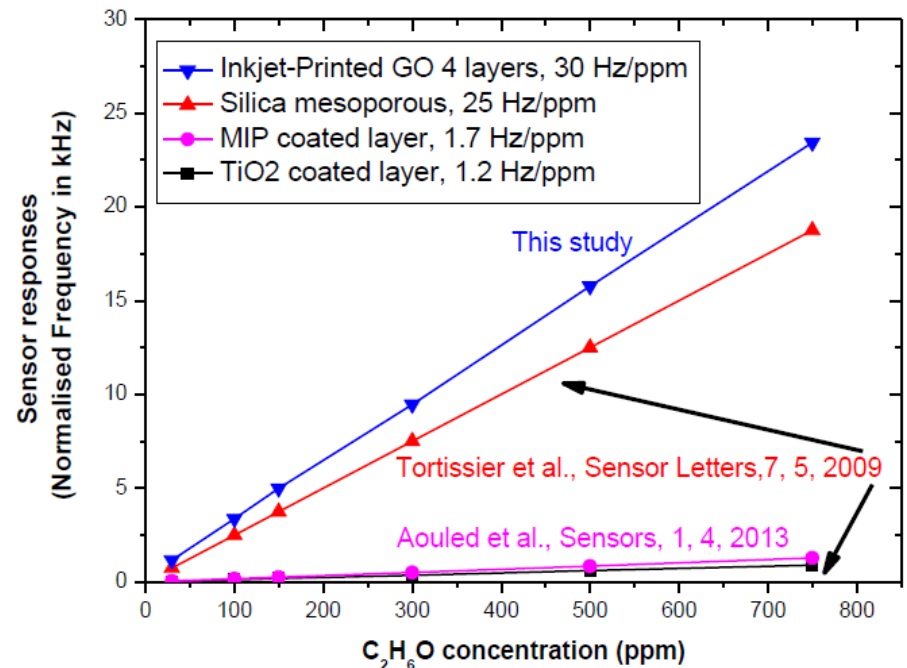
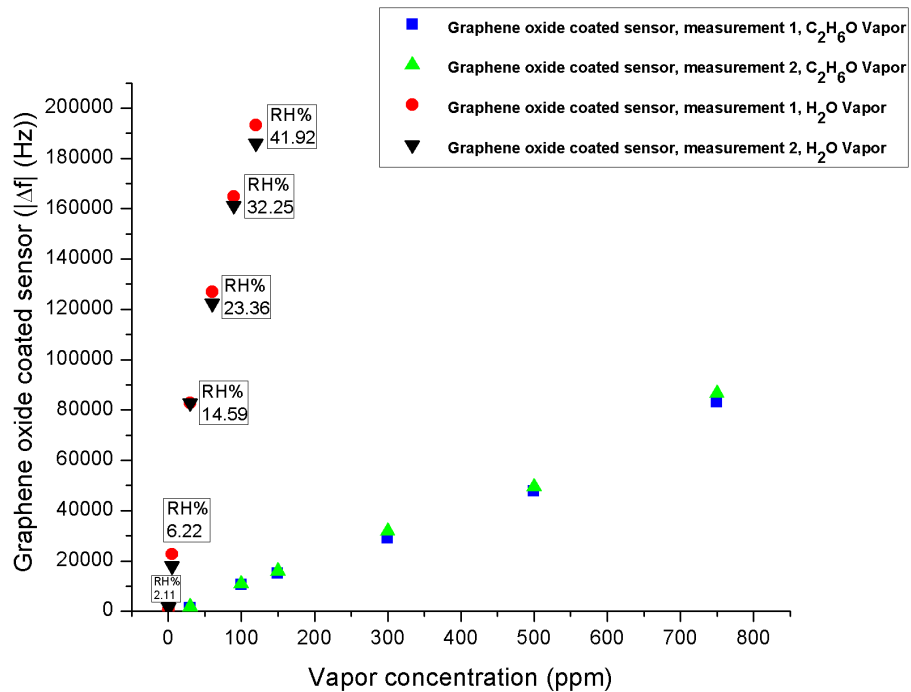




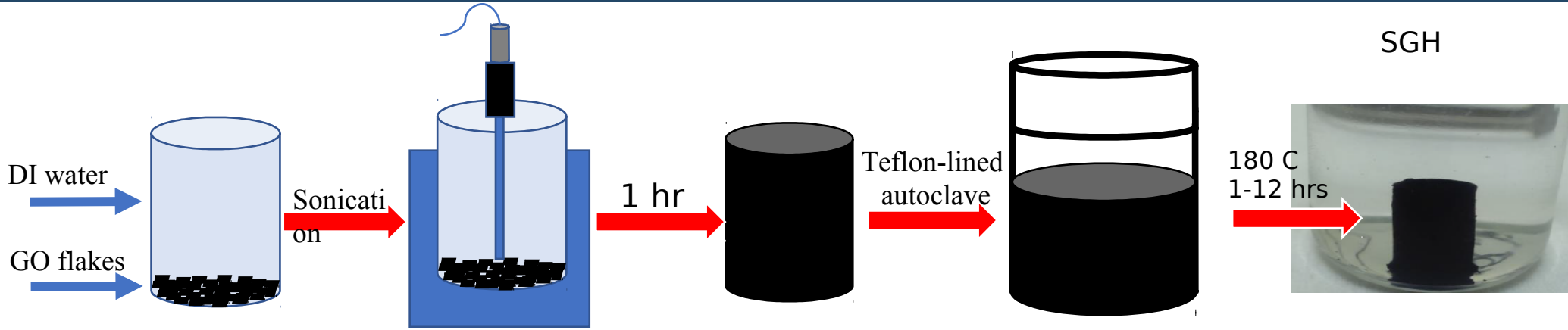
# Sensitivity and repeatability



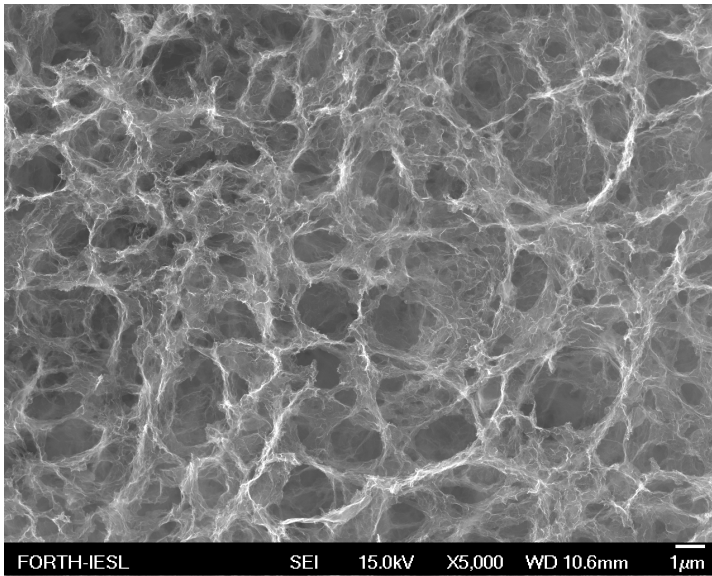
→ Better than 10ppm Ethanol  
 → Better than 2% Humidity  
 Excellent linearity



# Self assembled graphene hydro-gels

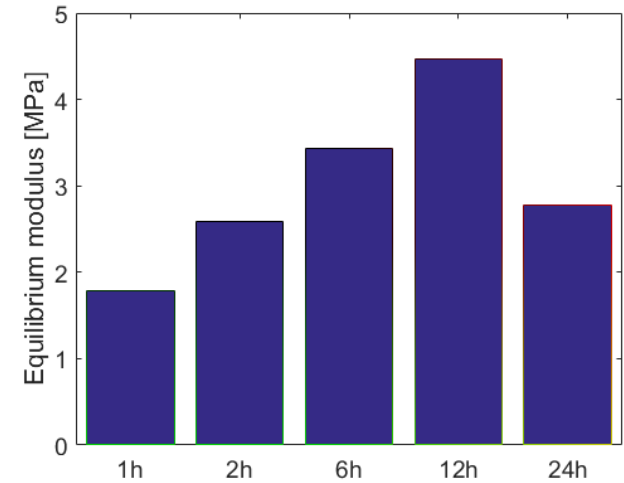
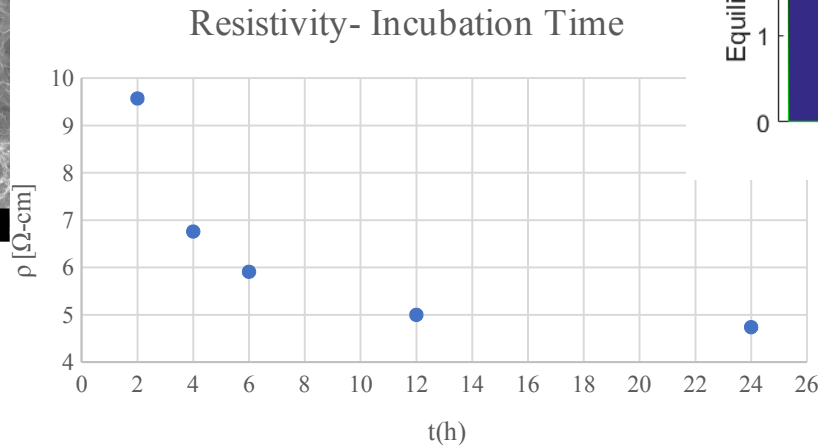


Schematic of self-assembled graphene oxide hydrogels (SHGs) fabrication.



→ *Conductive*  
→ *Electromagnetic radiation absorbers*

→ *Highly porous*  
→ *Chemically stable*  
→ *Filtration applications*



→ *Bio-compatible*  
→ *Potential tissue engineering material*

B. Gabritchidze et al. In preparation

# Conclusions - Acknowledgements

## • Collaborators:

- *F. Iacovella* (Postdoctoral Fellow)
- *G. Kaklamani* (Junior Researcher. Tissue engineering)
- *N. Chatzarakis* (M.Sc student, 2D growth)
- *K. Triantopoulos* (ex M.Sc. student now in NEEL France)
- *V. Prudkovskiy* (ex Postdoctoral Fellow, now in CEA France)
- *B. Gabritchidze* (ex M.Sc. now Ph.D at Cornell & UoC)
- *A. Ziaei* (THALES Research & Technology, France)
- *D. Gournis* (Univ. of Ioannina, Graphene oxide material)
- *D. Tzeranis* (NTUA & IMBB, Mechanical testing)
- *G. Konstantinidis* (IESL, Clean room support)

## 2D materials for

- *Electronics (High frequency, flexible)*
- *Sensing*
- *Bio applications*

